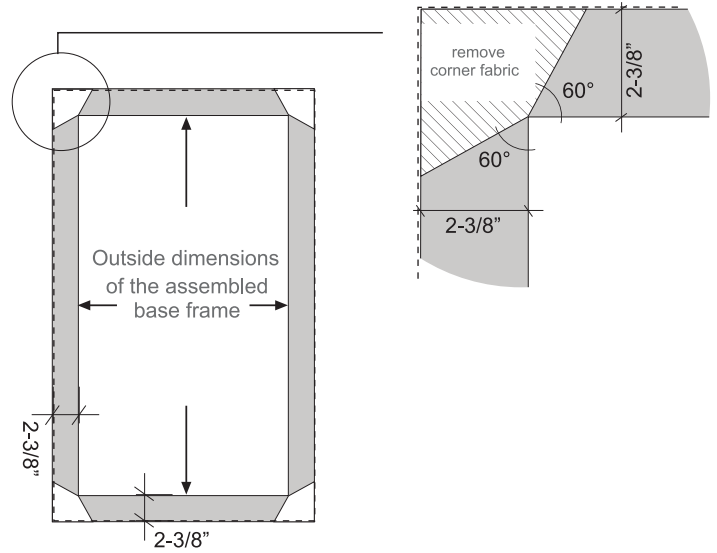
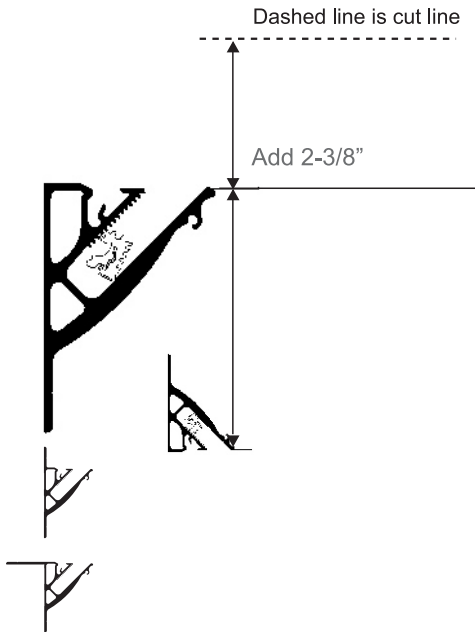


FACID 65 & M  
Fabric cutting & tension clip guide  
V7

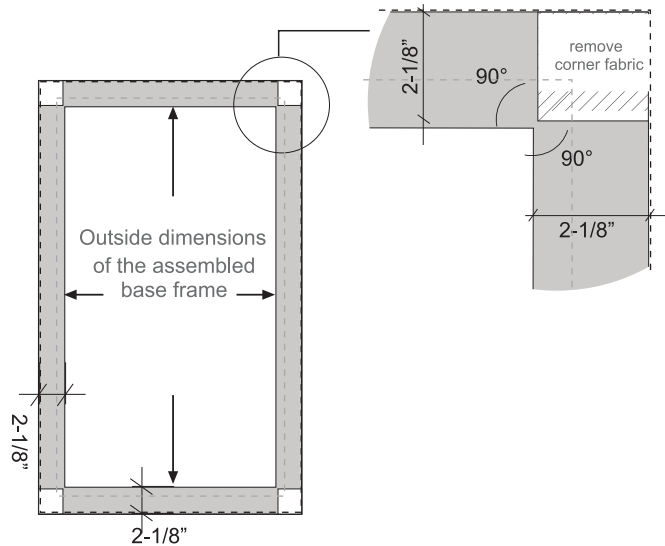
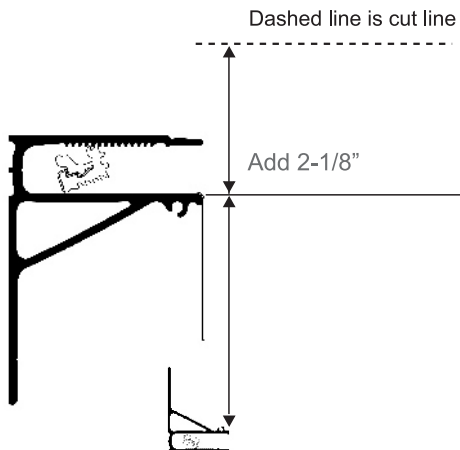


To determine your fabric cut size for all "angled throat" frames add 2-3/8" of additional fabric to all 4 sides of your assembled base frames.

Always double check your measurements.



When using the Closure profile #7160, the fabric addition starts where the fabric enters into the frame, from there add 2-1/8".



The introduced system technology is meant for the tensioning of PVC-coated polyester fabric. Our recommendation: Serge Ferrari FT381 fabric mesh. If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions. Other fabrics can be used at your discretion.

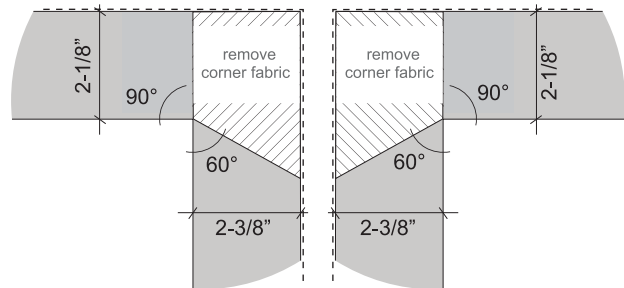
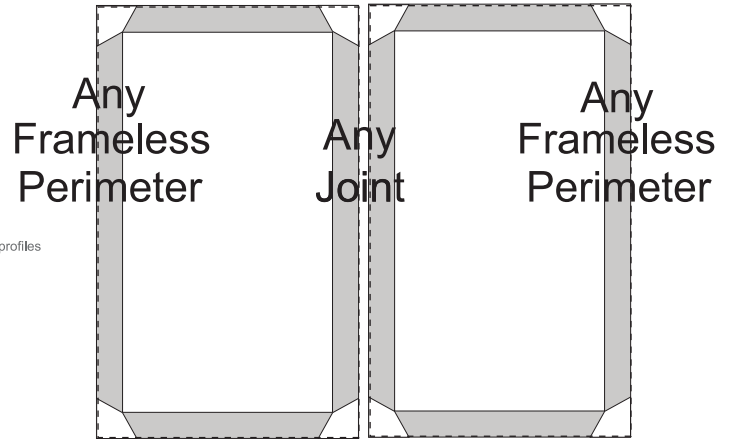
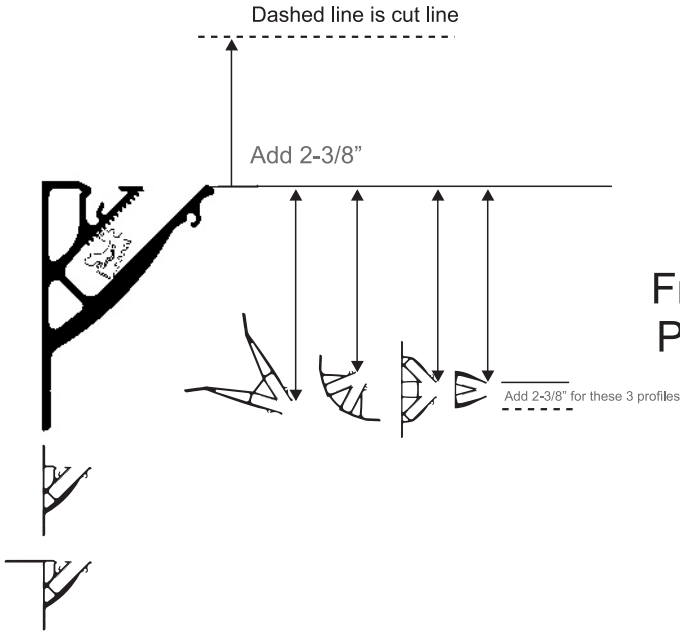
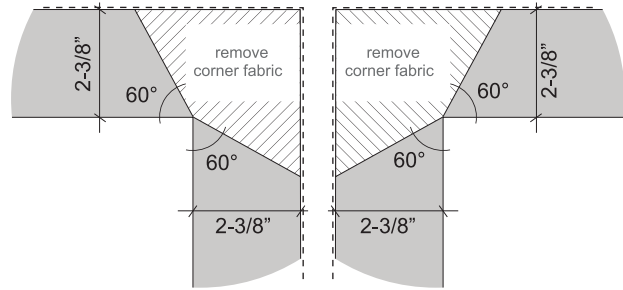
# It is important to read ALL pages



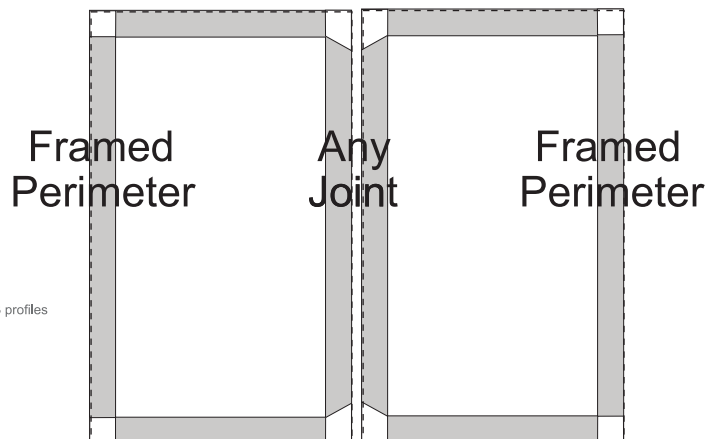
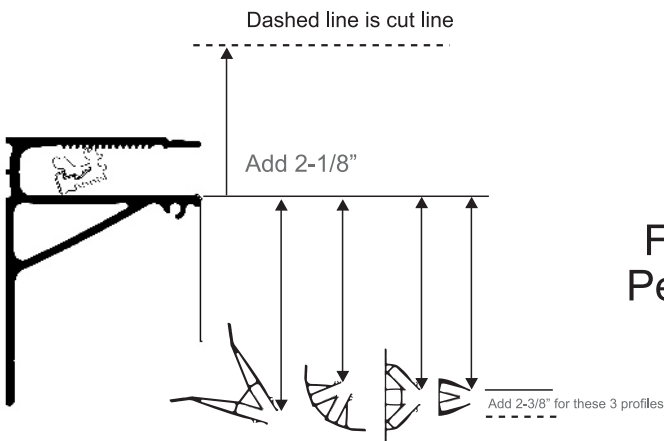
## FACID 65 - Additional fabric cutting guide with JOINTS

To determine your fabric cut size for all "angled throat" frames add 2-3/8" of additional fabric to all 4 sides of your assembled base frames.

Always double check your measurements.



When using the Closure profile #7160, the fabric addition starts where the fabric enters into the frame, from there add 2-1/8".

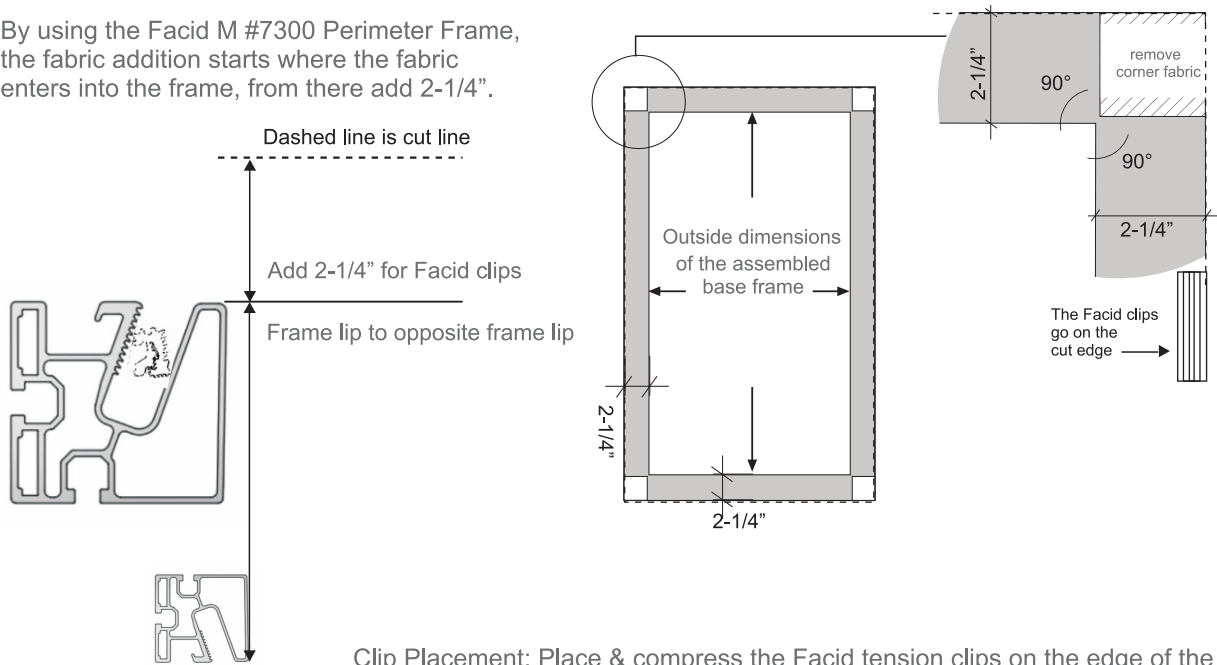


The introduced system technology is meant for the tensioning of PVC-coated polyester fabric. Our recommendation: Serge Ferrari FT381 fabric mesh. If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions. Other fabrics can be used at your discretion.



## FACID M - Additional fabric cutting guide using the Facid Tension Clips

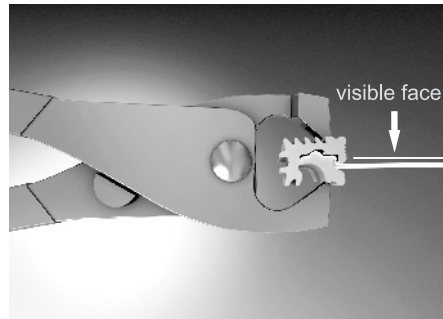
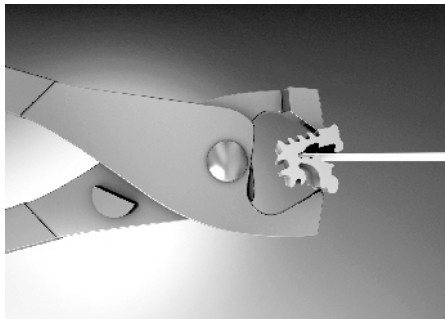
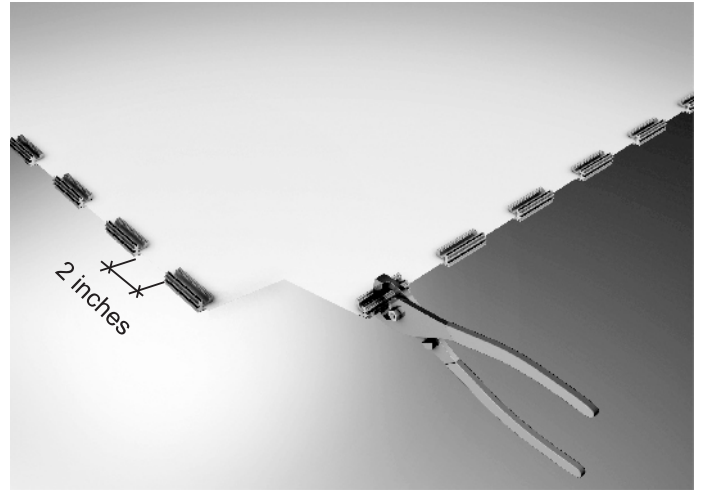
By using the Facid M #7300 Perimeter Frame, the fabric addition starts where the fabric enters into the frame, from there add 2-1/4".



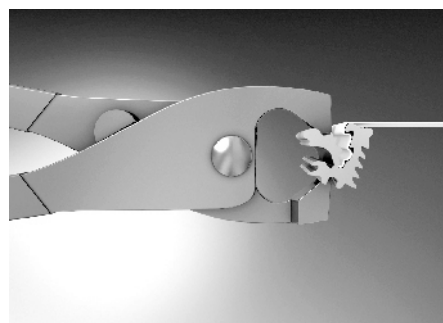
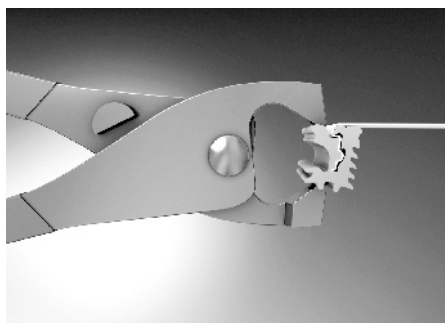
The introduced system technology is meant for the tensioning of PVC-coated polyester fabric.  
Our recommendation: Serge Ferrari FT381 fabric mesh  
If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions.  
Other fabrics can be used at your discretion.

## FACID - Attachment of the Facid Clip

Beginning from the edge, the Facid clips are simply attached to the flexible face material in a distance between 2 inches to each other. It is necessary that the bigger the surface is, the distance between the Facid clips has to be smaller to achieve an ideal tensioning.



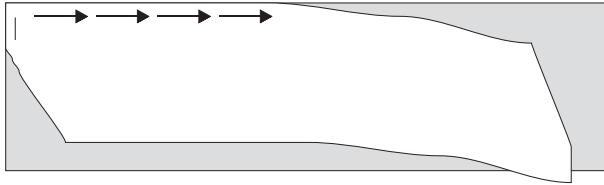
With the Facid pliers the Facid clip is pressed together with the flexible face material as long as the Facid clip snap in noticeable.



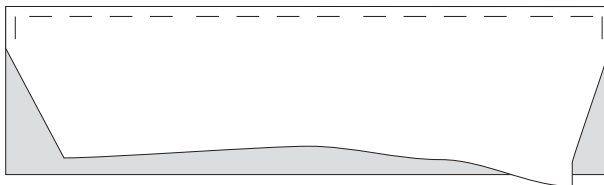
Reopen the by bending up the clamping nose in the inverse direction.

The introduced system technology is meant for the tensioning of PVC-coated polyester fabric. Our recommendation: Serge Ferrari FT381 fabric mesh  
 If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions. Other fabrics can be used at your discretion.

## FACID - Tensioning the flexible face



Insert the first lateral Facid clip and the Facid clip of the upper side and snap in into the first or second tooth of the profile. When inserting each Facid clip remove the flexible face material strongly away from the starting point in order to avoid wrinkling.



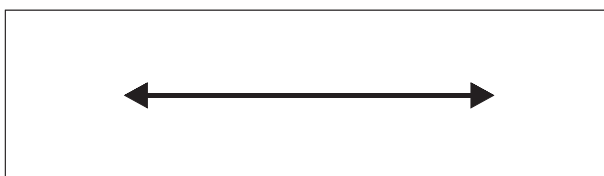
For finishing the upper row insert and snap in the first Facid clip of the opposite side.



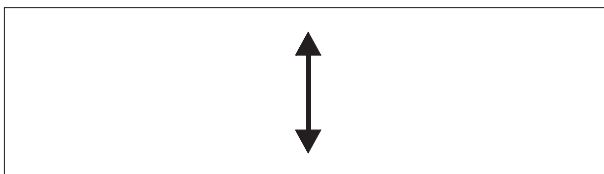
Insert the lateral Facid clip and snap in into the first or second tooth.



Insert the Facid clip at the lower side and snap in into in the first or second tooth.



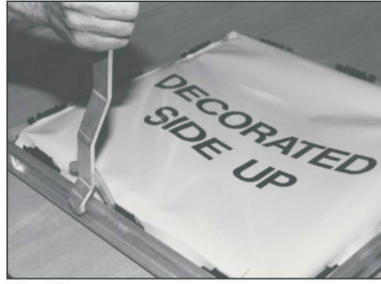
For tensioning the flexible face material snap in the Facid clip with the Facid Tensioner Punch with a rubber hammer on the left and right side more strongly into the profile. Or use the SignComp Tension tool.



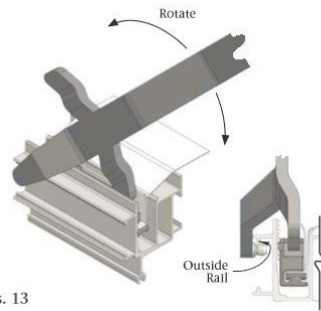
After that snap in the Facid clip on the upper and lower side more strongly into the profile. If necessary tensioning again the Facid clip circumferential.

The introduced system technology is meant for the tensioning of PVC-coated polyester fabric.  
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 If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions.  
 Other fabrics can be used at your discretion.

## FACID - Tensioning the flexible face



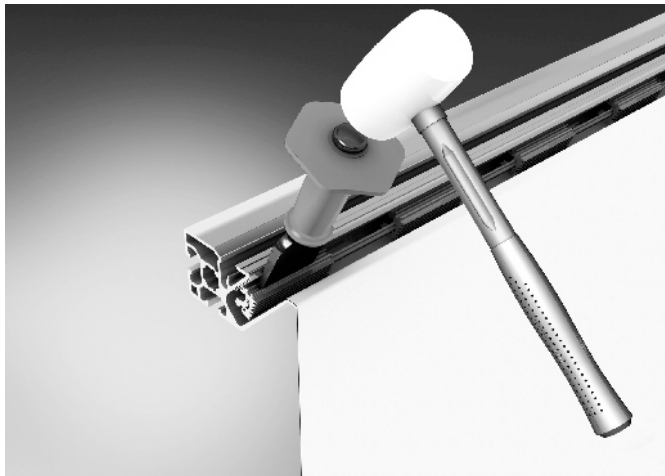
Illus. 12



Illus. 13

Facid M allows the use of the Tension Tool & the Tensioner Punch Tool.

To achieve a solid tensioning, either use the SignComp Tension Tool on Facid M ONLY, or use the Tensioner Punch Tool that is put on the Facid clip like a chisel and is engaged deeper into the profile with the rubber hammer. The clean finish of the frame is formed by the cover profile, which has to be secured always with screws.



### Dismantling the fabric:

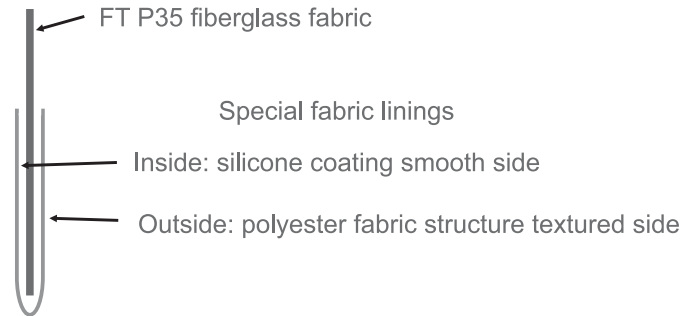
To dismantle the Facid clip, use a flat screw driver to lever out the Facid clip in the tensioning profile, so that it unlatches and can be taken out of the tensioning profile with the fabric.

To ensure a maximum implementation of quality, we sell only to FACID®-trained manufacturers.

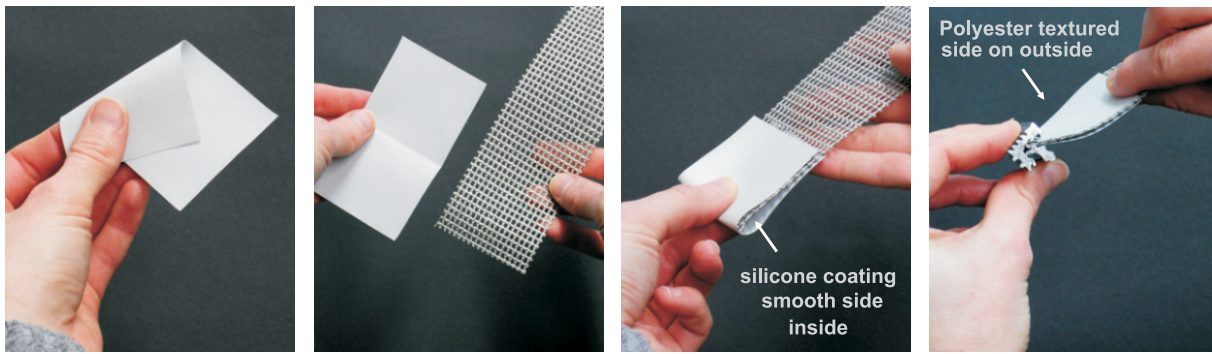
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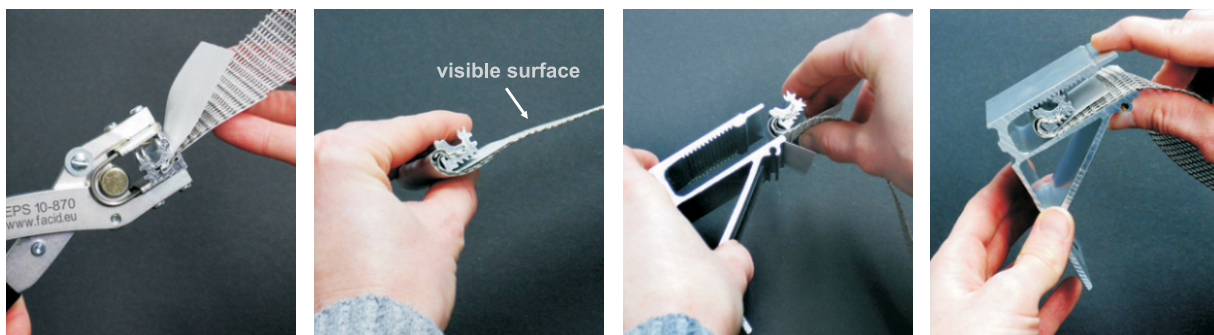
## Manual of special fabric linings EPS 10-780 for FT P35 fiberglass fabrics



### Working steps



The connection and clamping of the flexholder corresponds to the procedure as in the use of PVC or polyester fabrics, only before clamping the flexholder on the fabric a special-fabric lining is positioned over the edge of the fiberglass fabric FT P35. The silicone coating must face inward. Both fabrics are then stuck together into the opening of the flexholder.



With the flexholder pliers EPS 10-870 the flexholder is pressed and closed tightly. Afterwards the flexholder is folded once over in the direction of the visible surface and then pushed into the clamping channel of the profile. In this context, please note the appropriate *FACID Technical and installation guide* for the system you are using.

The introduced system technology is meant for the tensioning of PVC-coated polyester fabric. Our recommendation: Serge Ferrari FT381 fabric mesh  
If using P35 fiberglass fabric mesh, a special liner fabric is recommended, see page 7 for special instructions. Other fabrics can be used at your discretion.